Vowels:

a - [eɪ] say, cake, stay, name, way

[ᴂ] map, cat, fat, bad, mass

e - [i:] me, seе, tree, he, green

[e] men, ten, end, pen, test

i - [aɪ] mine, time, bike, five

[ɪ] milk, sink, list, pink, fish

o - [əʊ] nose, rose, stone, open

[ɒ] stop, not, from, post, top

u - [ju:] you, pure, student, music

[ʌ] jug, jump, drunk, muster